**THREAD** **GAUGE USAGE TRACKING SHEET**

**Test Centre Name:.................................. IDEST No:**.........................  **Gauge Size:……………**

**Serial Nos: Plug.................... Plug………………… Go Ring………............ Not Go Ring....................**

This tracking sheet is to be used for gauges that are not used often and therefore are deemed not to require an annual re-calibration. **In such circumstances IDEST permits such gauges to be used for a maximum of 250 uses or 3 years before requiring recalibration.**

The sheet can be used to track the 250 uses. Each line contains 25 tick boxes. Each time the gauges are used a tick must be put into one of the boxes.

Once the250 boxes are completed or the 3 years have elapsed, whichever occurs first; then the selected gauge must be presented for recalibration to a UKAS Approved Calibration Laboratory as listed on the IDEST website, [www.sita.org.uk/idest](http://www.sita.org.uk/idest).

**CALIBRATION DATE:………………………**

|  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |
| --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- |
| 1 |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |
| 2 |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |
| 3 |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |
| 4 |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |
| 5 |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |
| 6 |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |
| 7 |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |
| 8 |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |
| 9 |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |
| 10 |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |

**Signature of Senior Technician: COMPLETION** **DATE:………………………….**

Completed sheets must be kept in the company's records as evidence of thread gauges' history of usage, along with any associated calibration certificates.